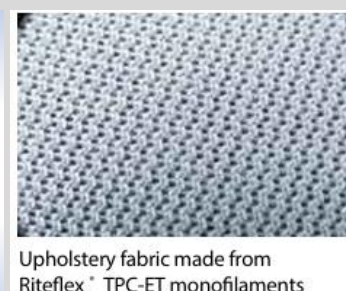


**CROSS-REFERENCE GUIDE – TPC (TPEE) Elastomer**

| Celanese Hytrel®       | Envalor Arnitel®            | TaroPlast Riteflex® | TaroPlast Pibiflex®                                  | Radici Heraflex® | Durometer | Description   |
|------------------------|-----------------------------|---------------------|--|------------------|-----------|---|
| Hytrel® 3046           | EM400, PL380                | 430                 | 2560, E4010LC  |                  | 30D       | hi performance, Excellent strength, toughness, and flexibility over a wide temperature range.   |
| Hytrel® 3078           | EM400, PL380                | 430                 | 2560   |                  | 30D       | hi performance, Excellent strength, toughness, and flexibility over a wide temperature range.   |
| Hytrel® 4039           | EM460                       | 440F, 440, 640A     | 4012, 4560, 4564T, 4568T, 4054IM, B4054T2, B5050MWR, | E 3918           | 40D       | D40 Durometer   |
| Hytrel® 4053FG         | EM460                       | 440F, 440, 640A     | 4012, 4560, 4564T, 4568T, 4054IM, B4054T2, B5050MWR, | E 3918           | 40D       | D40 Durometer   |
| Hytrel® 4056 / 4056P   | EM460                       | 440F, 440, 640A     | 4012, 4560, 4564T, 4568T, 4054IM, B4054T2, B5050MWR, | E 3918           | 40D       | hi performance, Excellent low -temperature properties, flex-fatigue and creep resistance. Low melting point.  |
| Hytrel® 4068 /4068FG   | EM460                       | 440F, 440, 640A     | 4012, 4560, 4564T, 4568T, 4054IM, B4054T2, B5050MWR, | E 3918           | 40D       | hi performance, Excellent low-temperature properties, flex-fatigue and creep resistance.  |
| Hytrel® 4556           |                             | 447                 | E4482, 4484, E4484G                                  | E 4718           | 45D       | hi performance, Very good low-temperature properties, flex-fatigue and creep resistance.  |
| Hytrel® 5033FG         | EL630,UM551-V, PM581, CM551 |                     | 5510, E5310  |                  | 50D       | 50D   |
| Hytrel® 5526           | EL630,UM551-V, PM581        | 655A                | 5612,E5332, E6060, L6060, L6064, E6067T              | E 5620, E 6521   | 55D       | hi performance, Very good low-temperature properties, flex-fatigue and creep resistance. Hi flow version  |
| Hytrel® 5553FG         | EL630,UM551-V, PM581        | 655A                | 5612,E5332, E6060, L6060, L6064, E6067T              | E 5620, E 6521   | 55D       | 55D   |
| Hytrel® 5555HS         | EL630,UM551-V, PM581        | 655A                | 5612,E5332, E6060, L6060, L6064, E6067T              | E 5620, E 6521   | 55D       | heat stabilized Increased heat-aging stability  |
| Hytrel® 5556           | EL630,UM551-V, PM581        | 655A                | 5612,E5332, E6060, L6060, L6064, E6067T              | E 5620, E 6521   | 55D       | hi performance, Very good balance of properties.  |
| Hytrel® 6347           |                             |                     |  |                  | 63D       | 63D   |
| Hytrel® 6356           | CM600-V, PL460-S, EM630     | 663                 | 6710, 56X01  |                  | 63D       | hi performance,Very good strength, thermal and creep resistance with good flexibility, toughness.   |
| Hytrel® 6359FG         | CM600-V, PL460-S, EM630     | 663                 | 6710, 56X01  |                  | 63D       | 63D   |
| Hytrel® 7246 / 7246HS  | EL740, EM740                | 672, 677            | 7212   | E 7722           | 72D       | hi performance, High service temperature with good low-temperature flexibility. Excellent oil, fuel, and solvent resistance. Low fuel permeability. |
|                        | EL250                       | 425,                | 2060   |                  | 25D/ 85A  | 25D/ 85A  |
| Hytrel® 8238 / 8238HS  |                             | 672, 677            | 7212   |                  | 73D       | hi performance Highest service temperature. Excellent oil, fuel, and solvent resistance. Lowest fuel permeability.                                  |
| Hytrel® 8539           |                             | 672, 677            | 7212   |                  | 72D       | 72D   |
| Hytrel® ECO 4039B      | EM460                       | 440F, 440, 640A     | 4012, 4560, 4564T, 4568T, 4054IM, B4054T2, B5050MWR, | E 3918           | 40D       | 40D   |
| Hytrel® G3548          | EM400                       | 440F, 440           | 3512, 3560,3597,3567S2                               | E 3918           | 35D       | general purpose, Very flexible grade with excellent flex resistance, especially at low temperatures.  |
| Hytrel® G4069          | EM460                       | 440F, 440, 640A     | 4012, 4560, 4564T, 4568T, 4054IM, B4054T2, B5050MWR, | E 3918           | 40D       | hi performance, Excellent low-temperature properties, flex-fatigue and creep resistance.  |
| Hytrel® G4074          | EM460                       | 440F, 440, 640A     | 4012, 4560, 4564T, 4568T, 4054IM, B4054T2, B5050MWR, | E 3918           | 40D       | general purpose, Excellent heat-aging resistance and resistance to oils at high temperatures.   |
| Hytrel® G4078/ G4078LS |                             | 440F, 440, 640A     | 4012, 4560, 4564T, 4568T, 4054IM, B4054T2, B5050MWR, |                  | 40D       | general purpose, Like Hytrel® G4074, except heat-aging resistance is reduced.   |
| Hytrel® G4544          |                             | 447                 | E4482, 4484, E4484G                                  |                  | 45D       | General Purpose   |
| Hytrel® G4744          |                             | 447                 | E4482, 4484, E4484G                                  |                  | 47D       | General Purpose   |
| Hytrel® G4774          |                             | 447                 | E4482, 4484, E4484G                                  | E 4718           | 47D       | general purpose, Excellent heat-aging resistance and resistance to oils at high temperatures. Good resistance to oils, fuels, and solvents.         |
|                        | PB582-H                     | 655A                | 5612,E5332, E6060, L6060, L6064, E6067T              | E 5620, E 6521   | 55D       | blow molding grade  |
| Hytrel® G5544          | EL630,UM551-V, PM581        | 655A                | 5612,E5332, E6060, L6060, L6064, E6067T              | E 5620, E 6521   | 55D       | general purpose, Excellent heat-aging resistance and resistance to oils at high temperatures.   |
| Hytrel® G5558          |                             | 655A                | 5612,E5332, E6060, L6060, L6064, E6067T              |                  | 55D       | 55D   |
| Hytrel® HTR4275 BK316  |                             | 440F, 440, 640A     | 4012, 4560, 4564T, 4568T, 4054IM, B4054T2, B5050MWR, |                  | 42D       | 42D   |



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 -Heraflex® is a registered Trademark of Radici  
 -Riteflex®/Pibiflex® are registered Trademarks of Taroplast



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\*The information presented is based on general material comparison data. This data is intended to act as only a basic suggestion. To assess any material's performance in a specific end-use environment, thorough sampling and testing are strongly encouraged. Unless otherwise noted, all information is as an informal guideline. No warranties of merchantability or fitness for a particular purpose are expressed or implied.